

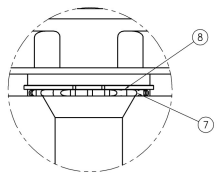
Item no.	Part number	Qty	Part name	Weight each(Kg)
1	RXL408-0033	1	Shaft-Stub Clutch	1.631
2	RXL408-0034	1	Clutch-Dual	15.58
3	ECT000-0461	1	Wash- 313 X 1.375 X .406	0.07
4	30070735	1	HHCS M10-1.5 X 25 CL&B [SI.No: 2]	0
5	RXL424-0001	1	Gasket- Anti-Spin	0.05
6	30070735	12	Washer- Nord lock M8 [SI.No: 84]	0
7	RXL424-0005	1	Screen-Oil Passage	0.04
8	RXL000-0342	1	Ring- Retaining	0.027
9	RXL408-0037	1	Assy-U-Joint	10.7
10	30070735	6	HHCS 5/16-24 X 1 1/4 CR. 8 Zinc [SI.No: 62]	0
11	30070735	6	SHCS M10 X 1.5 X 30 CL 12.9 [SI.No: 27]	0
12	30070735	7	Washer- Nord lock M10 [SI.No: 85]	0
13	30070735	6	HHCS 5/16 X 1 1/2 Grade 8 Zinc [SI.No: 63]	0
14	40015543	A/R	Loctite 243 [SI.No: 4]	0

- ① Torque to 50 N-M.
- ② Assembly U-joint halves so yokes are positioned as shown
- ③ Torque to 25 N-M.

ASSEMBLY INSTRUCTIONS:

- ① Position ⑦ screen in hole of Socket then position ⑧ Retaining Ring in groove.
- ② Install ① Stub Shaft
- ③ Lift ② Clutch over splines of ① Stub Shaft make sure bottom of Clutch seats against surface of ① Stub Shaft.
- ④ Install ③ Washer in bore of Clutch. Install ⑫ Lock Washer and ④ HHCS and torque to note 1
- ⑤ Position Flange of lower half of ⑨ U-Joint assembly on flange of Clutch. Fasten with ⑥ Lock Washer and ⑩ HHCS. Torque per note 3.
- ⑥ Suitable support Spindled Shaft of lower U-Joint in a vertical position and install Head assembly in Crusher. After Head is installed, reach through opening in Head Stub and remove vertical support of lower U-Joint assembly.
- ⑦ Position ⑤ Gasket as shown. Align U-Joint yokes as shown and slide upper U-Joint assembly of ⑨ onto lower U-Joint assembly of ⑤ until flange seats on top of Head Stub. To verify proper operation of Anti-Spin temporary thread two ⑪ SHCS into threaded holes in upper U-Joint flange. Using these bolts, turning the flange in a counter clockwise direction will be very easy. Turning the flange in a clockwise direction will be impossible.
- ⑧ Install ⑫ Lock Washers and ⑪ SHCS and tighten per note 1

FLSMIDTH SERIAL NUMBER
19013294



Erector's note: Normal erection operations include the correction of minor misfits by moderate amounts of straightening, annealing, reaming, chipping, cutting or grinding and the drawing of elements into the through the use of drill pins. Misfits which cannot be corrected by the foregoing means or which require major changes in equipment configuration are to be reported immediately to the supplier by the erector, to enable the supplier either to correct the misfit or to approve the most efficient and economic method of correction to be implemented.	Scale:	Drawn:	Appr.:	Appr. Date:	Issued/Revised:	General revision:
	1:5	SMG	KCM	04-Apr-13	©	Pattern no:
	Anti-Spin Assembly					
	Mat: N/A	Weight: N/A	Welds: ISO-E	ISO-E		
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